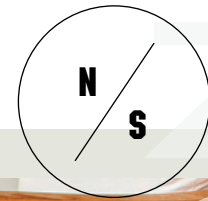




WE NS



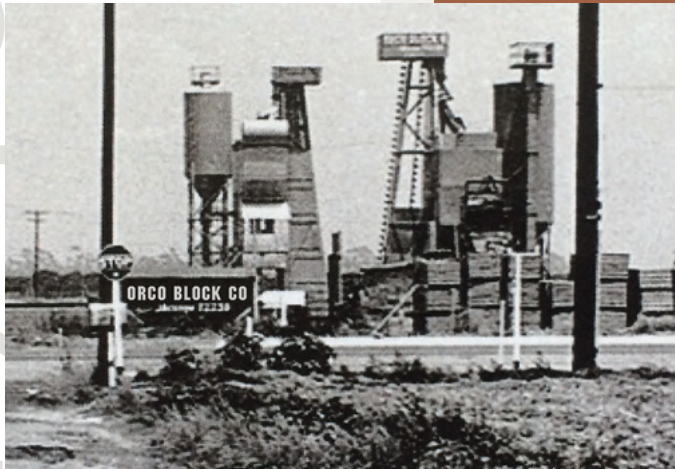
# NATURAL STONE

NATURAL STONE

THE COMPLETE COLLECTION

ORCO BLOCK & HARDSCAPE

# 1946



The beginning... young Pete Muth at the hand-operation.

## Family History

What started in 1946 as a small hand operation in Santa Ana, California with dad and his business partner, has evolved into what is now a 3rd generation family business... and we could not have done it without you, our customers. As we honor the past and build on to the future, we constantly challenge ourselves to find better ways to serve you and the industry.

We believe that quality products and unrivaled service are vital resources we must guarantee for our customers. At the same time, we must innovate and provide new products. The introduction of ORCO Natural Stone expands our product line into high quality natural stone. Teaming with Marshall's, a world-wide leader, ORCO now offers premium natural stone from Asia - mined ethically, with no child labor. I invite you to explore and bring your projects to life with ORCO Natural Stone.

We thank you for the opportunity to earn your business!

Cordially,

*Rick Muth*

P R E S I D E N T



# Contents

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EXCEPTIONALLY  
BEAUTIFUL  
COLORS AND VEINING

WIDE VARIETY OF COLOR, TEXTURE, FINISH, & EDGE OPTIONS





NATURAL STONE

THICKNESS - 30 MM | FINISH - RIVEN OR FLAME / BRUSHED | EDGE - NATURAL OR SAWN  
+ PATIOS + PATHWAYS + SIDEWALKS + COURTYARDS + POOL DECKS

24x24



only

Approx Sizes - in



**Piazza**  
**24x24s**  
COLLECTION

24x24

DRIFTWOOD | NATURAL EDGE

*For Natural Stone color options, see pages 33 – 34. Always verify color / texture with actual samples.*

**GOLDEN  
SUNSET**  
24 X 24



SAWN EDGE



# BIRCH

24 X 24



SAWN EDGE

*For Natural Stone color options, see pages 33 – 34. Always verify color / texture with actual samples.*

# DRIFTWOOD

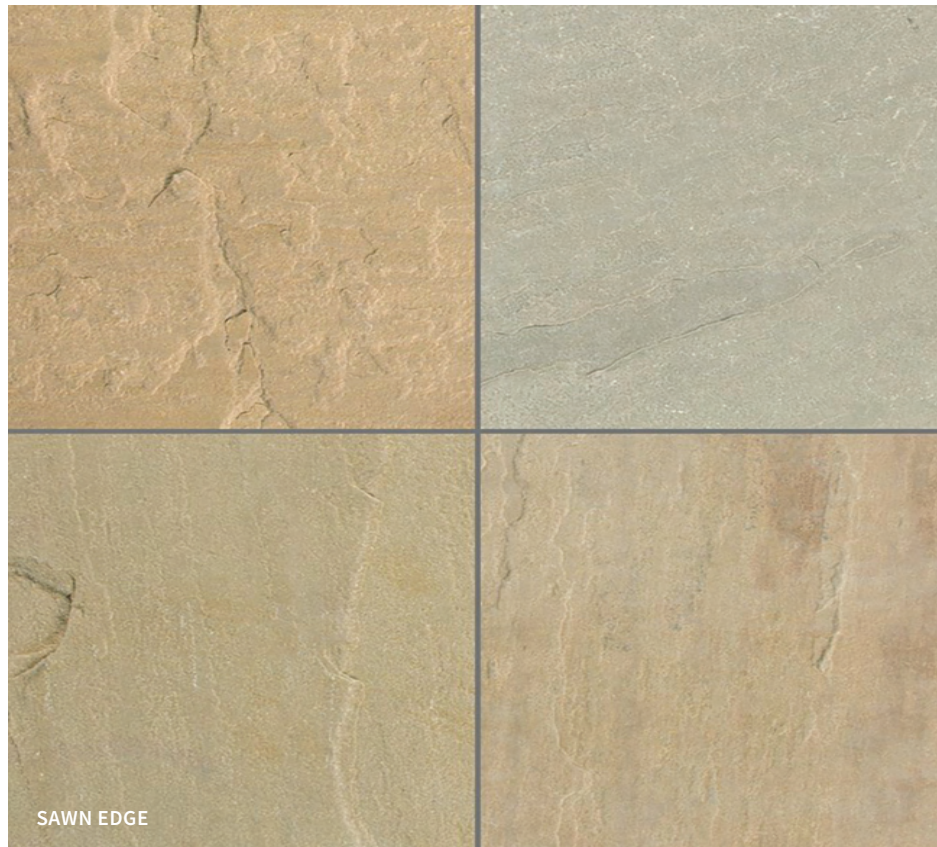
24 X 24



NATURAL EDGE

# AUTUMN

24 X 24



SAWN EDGE

*For Natural Stone color options, see pages 29 – 30. Always verify color / texture with actual samples.*

# Project Packs COLLECTION

THICKNESS - 22 MM | FINISH - SHOT BLAST / CLEAR BLAST | EDGE - SAWN  
+ PATIOS + PATHWAYS + SIDEWALKS + COURTYARDS + POOL DECKS  
SOLD AS A 5-PIECE SET.

22x33

22x22

16x22

11x22

11x11



only

Approx Sizes - in



HIGHLAND | NATURAL EDGE

PROJECT



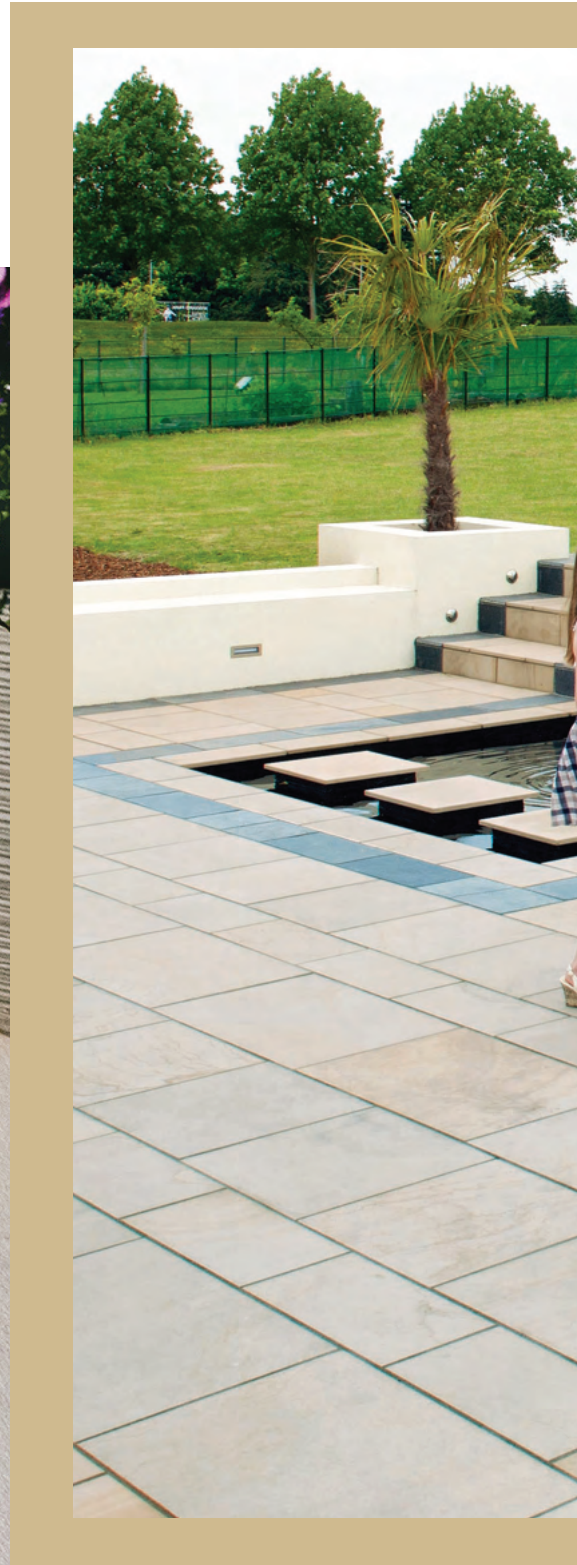
*For Natural Stone color options, see pages 33-34. Always verify color / texture with actual samples.*

# CRÉME

ALL 5 SIZES TOGETHER



SAWN EDGE





*For Natural Stone color options, see pages 33-34. Always verify color / texture with actual samples.*

# DRIFTWOOD

ALL 5 SIZES TOGETHER





NATURAL EDGE



NATURAL EDGE



NATURAL EDGE

For Natural Stone color options, see pages 33 – 34. Always verify color / texture with actual samples.

# GOLDEN SUNSET

ALL 5 SIZES TOGETHER





NATURAL EDGE

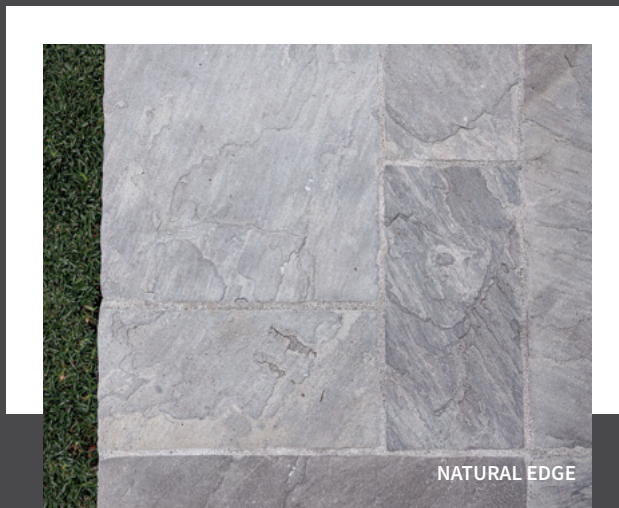
*For Natural Stone color options, see pages 33 – 34. Always verify color / texture with actual samples.*

# HIGHLAND

ALL 5 SIZES TOGETHER

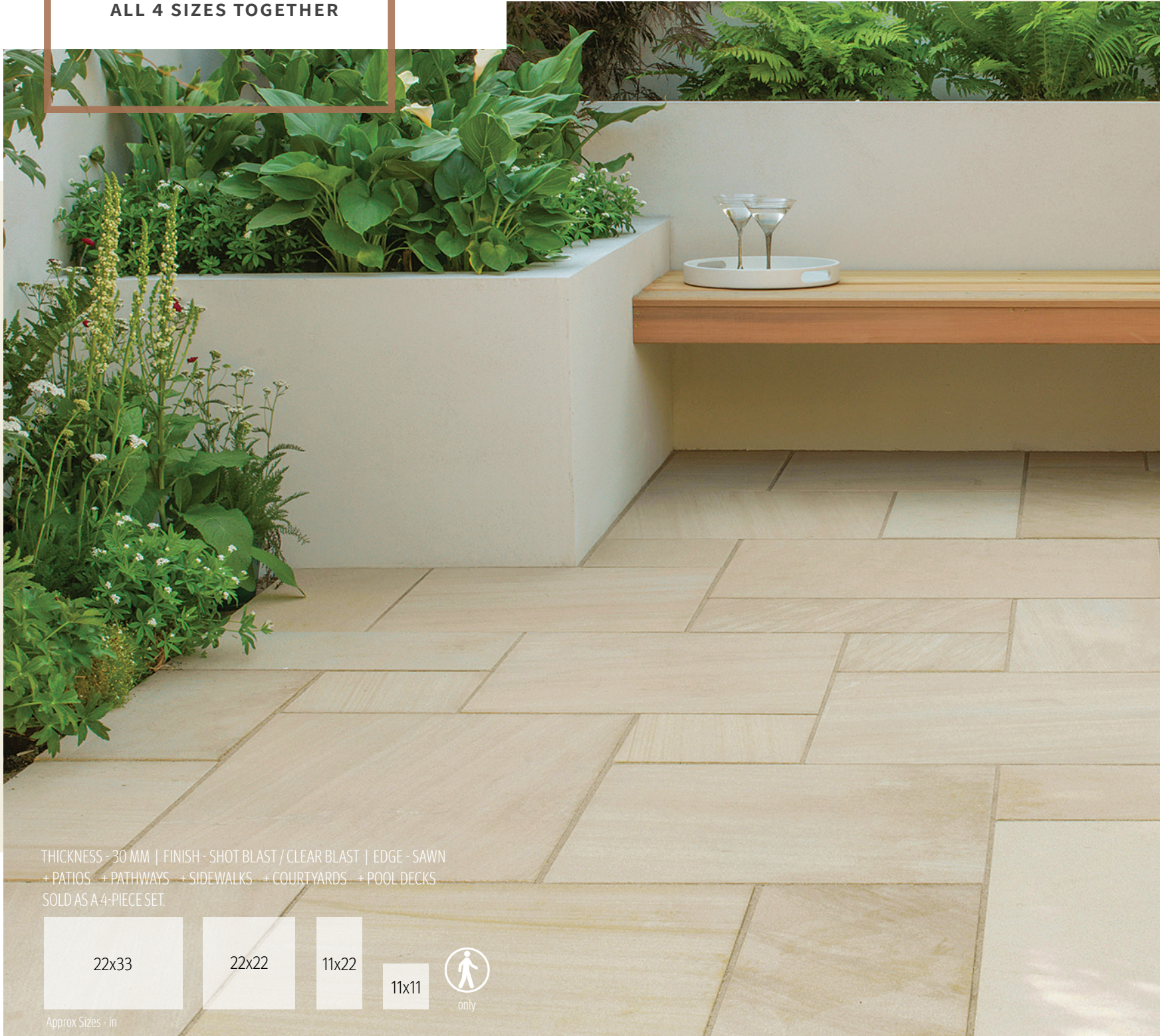


NATURAL EDGE



# BEACHSIDE

ALL 4 SIZES TOGETHER



THICKNESS - 30 MM | FINISH - SHOT BLAST / CLEAR BLAST | EDGE - SAWN  
+ PATIOS + PATHWAYS + SIDEWALKS + COURTYARDS + POOL DECKS  
SOLD AS A 4-PIECE SET.

22x33

22x22

11x22

11x11



only

Approx Sizes - in



*For Natural Stone color options, see pages 33 – 34. Always verify color / texture with actual samples.*



THICKNESS - 20 MM | FINISH - SHOT BLAST / CLEAR BLAST | EDGE - SAWN  
+ PATIOS + PATHWAYS + SIDEWALKS + COURTYARDS + POOL DECKS

PLANK SIZES SOLD SEPARATELY.

8x40

8x20

Approx Sizes - in



only



# Linear Planks

COLLECTION

*For Natural Stone color options, see pages 33 – 34. Always verify color / texture with actual samples.*

# TRESTLES



## GRIGIO



## BEACHSIDE

*For Natural Stone color options, see pages 33 – 34. Always verify color / texture with actual samples.*

**CARMEL\***





**CRÉME**



**CALYPSO\***



*\* Carmel & Calypso are 8" x 40" only, while supplies last.*

*For Natural Stone color options, see pages 33 – 34. Always verify color / texture with actual samples.*

A collage of three images. The top image shows a dining table and chairs on a patio. The middle image shows three wooden lounge chairs with grey cushions on a pool deck. The bottom image shows a swimming pool with a tiled edge.

# Steps & Coping



STEPS & COOPING

*For Natural Stone color options, see pages 33 – 34. Always verify color / texture with actual samples.*

# BULLNOSE & NATURAL



THICKNESS - 50 MM | FINISH - SHOT BLAST / CLEAR BLAST,  
FLAMED / BRUSHED, BLASTED / BRUSHED | EDGE - BULLNOSE / NATURAL  
SOLD BY THE PIECE

14x40

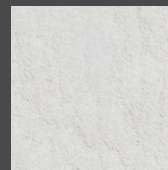


only

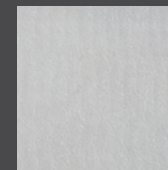
Approx Sizes - in

CALYPSO

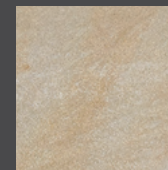
## ADDITIONAL COLORS



CRÈME



BIRCH



TRESTLES

# STEP PACK



THICKNESS - 50 MM | FINISH - SHOT BLAST / CLEAR  
BLAST,  
FLAMED / BRUSHED, BLASTED / BRUSHED | EDGE -  
BULLNOSE

14x14

14x22

14x14

Approx Sizes - in

## AVAILABLE COLORS



CRÈME



BIRCH



CALYPSO

*For Natural Stone color options, see pages 33 – 34. Always verify color / texture with actual samples.*

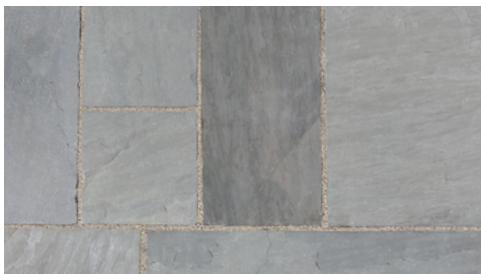
# NATURAL STONE COLORS



**GOLDEN SUNSET** (RIVEN)  
24 x 24 | Project Pack (5 Sizes together)



**AUTUMN** (ANTIQUE)  
24 X 24



**DRIFT WOOD** (RIVEN)  
24 x 24 | Project Pack (5 Sizes Together)



**HIGHLAND** (ANTIQUE)  
Project Pack - 5 Sizes Together



**BEACHSIDE** (SHOT BLAST/CLEAR BLAST)  
Project Pack (4 Sizes Together)  
Linear Planks - Full & Half



**CALYPSO** (SHOT BLAST/CLEAR BLAST)  
Linear Planks - Full Only  
Steps & Coping

## ORCO Natural Stone Color Names Combine Color with Finish

With ORCO Natural Stone products, color is greatly influenced by the choice of finish. Each ORCO color name is tied to a specific color / finish combination.

# STONE COLORS



**TRESTLES** (SHOT BLAST/CLEAR BLAST)  
Linear Planks - Full & Half | Steps & Coping



**CRÈME** (SHOT BLAST/CLEAR BLAST)  
Project Pack (5 Sizes Together)  
Linear Planks - Full & Half | Steps & Coping



**GRIGIO** (SHOT BLAST/CLEAR BLAST)  
Linear Planks - Full & Half



**BIRCH** (FLAMED / BRUSHED)  
24 x 24 | Steps & Coping



**SONOMA** (ANTIQUE)  
Special Order Only



**LUNARE** (ANTIQUE)  
Special Order Only

## Special Order

The products and colors highlighted are just a small portion of our Natural Stone product line. On a *special order* basis, ORCO has available many other colors, edge, and finish options.

# NATURAL STONE FINISHES



**FLAMED / BRUSHED**  
(smooth, matte surface)



**RIVEN**  
(natural cleft split)



**HONED**  
(smooth, polish)  
\* SPECIAL ORDER \*



**SHOT BLAST / CLEAR BLAST**  
(subtle texture)



**ANTIQUÉ**  
(aged natural cleft)

# EDGES

## NATURAL STONE EDGES



NATURAL



NATURAL EDGE COPING



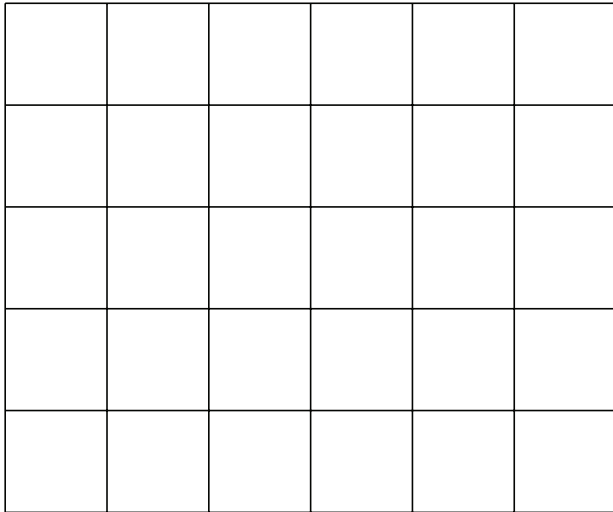
SAWN



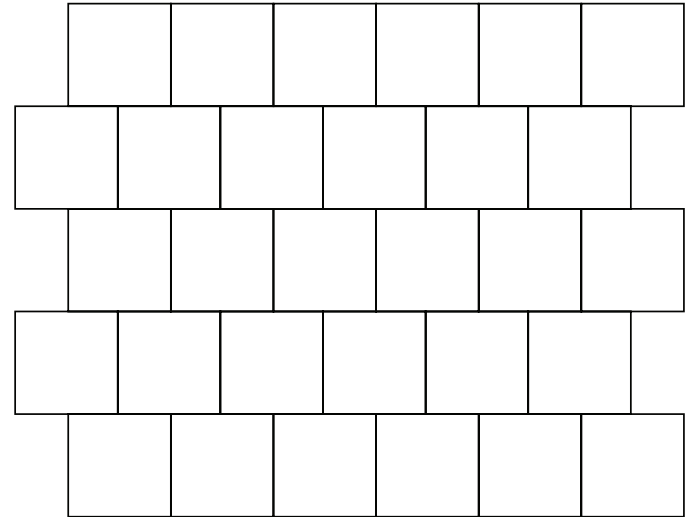
BULLNOSE

# COMMON PATTERNS

24 x 24s

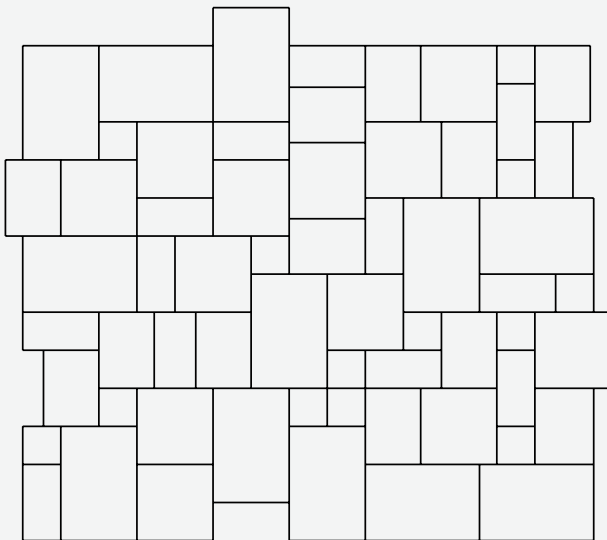


STACK

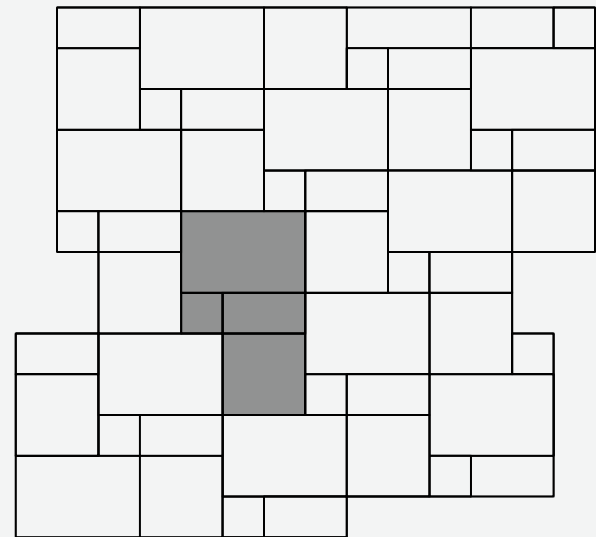


OFFSET STACK

## PROJECT PACKS

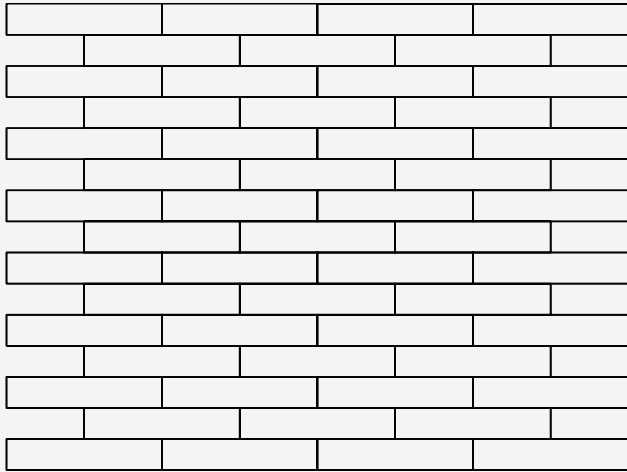


RANDOM ASHLAR  
(5 SHAPES)

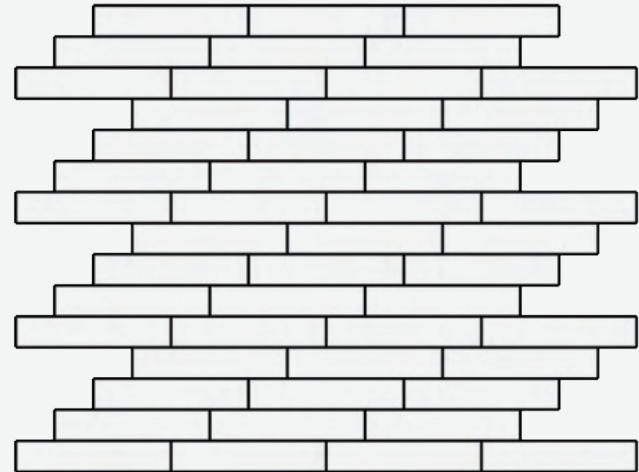


REPEATING ASHLAR - BEACHSIDE ONLY  
(4 SHAPES)

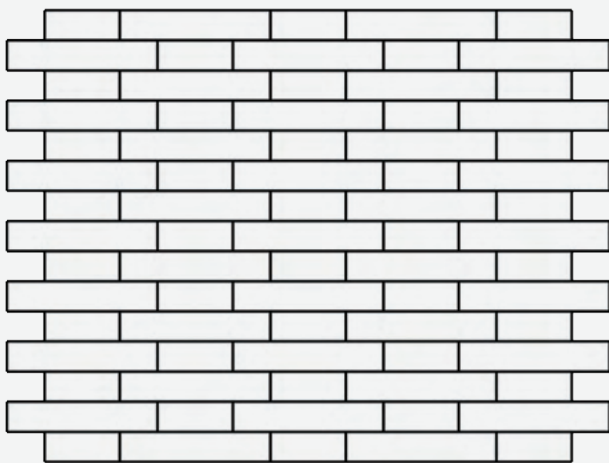
## PLANKS



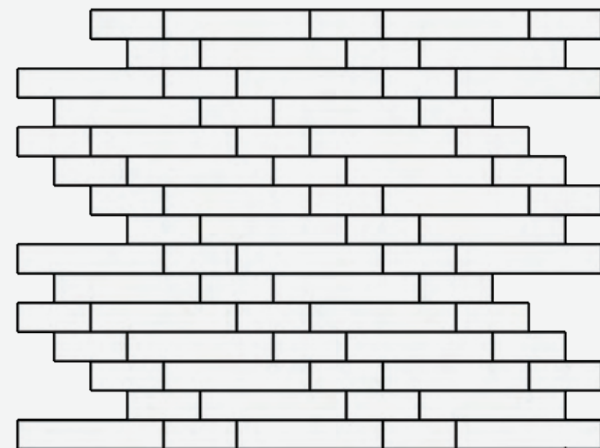
**RUNNER**  
(1 SHAPE)



**QUARTER RUNNER**  
(1 SHAPE)



**ALTERNATING RUNNER**  
(2 SHAPES)



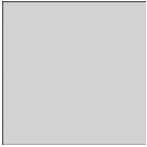
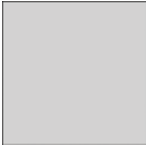
**QUARTER RUNNER 2**  
(2 SHAPES)

**ORCO NATURAL STONE**

Shape	Size - in (mm)	Thickness mm	Quantity / Pallet	Sq Ft / Pallet	Weight/ Pallet lb	Edge	Color / Texture
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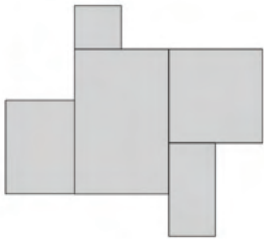
**Piazza - Sawn and Natural Edges**

Natural Edge units are great in patio, outdoor living and pool spaces. Sawn Edge units feature clean cut edges for a more modern look. Sawn Edge units are recommended for Pedestal Mount installations. Sold in full pallet quantities.

	24 x 24 (600 x 600)	30	36	139.45	2273	Sawn	Golden Sunset Birch Autumn
	24 x 24 (600 x 600)	30	36	139.45	2273	Natural	Golden Sunset Drift Wood

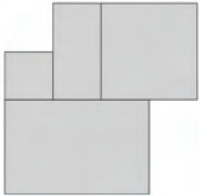
**Project Packs - 5 Sizes on One Pallet**

For patio, outdoor living, large pedestrian space, and use around swimming pools. Sold in full pallet quantities.

	22 x 33.25 (560 x 845) 22 x 22 (560 x 560) 16.5 x 22 (417 x 560) 10.75 x 22 (275 x 560) 10.75 x 10.75 (275 x 275)	22	12 12 12 13 13	163.87	2134	Natural Natural Natural Sawn	Golden Sunset Drift Wood Highland Crème
---	--	----	----------------------------	--------	------	---------------------------------------	--

**Project Packs - 4 Sizes on One Pallet**

Ideal for patio, outdoor living, large pedestrian space, and use around swimming pools. Sold in full pallet quantities.



	22.5 x 33.75 (570 x 855) 22.5 x 22.5 (570 x 570) 11.25 x 22.5 (285 x 570) 11.25 x 11.25 (285 x 285)	30	10 13 11 10	125.89	2013	Sawn	Beachside
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# ORCO NATURAL STONE

Shape	Size - in (mm)	Thickness mm	Quantity / Pallet	Sq Ft / Pallet	Weight/ Pallet lb	Edge	Color / Texture
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## Linear Planks - 8x40 or 8x20

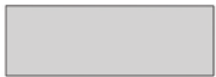
For patio, outdoor living, walkways, pools, and overlay on decks. Sold in full pallet quantities.

	8 x 40 (200 x 1000)	20	80	172.16	1870	Sawn	Crème Trestles Grigio
	8 x 20 (200 x 500)	20	160	172.16	1870	Sawn	Calypso* Carmel* <small>*8x40 only while supplies last.</small>

	8 x 40 (200 x 1000)	20	90	193.50	2103	Sawn	Beachside
	8 x 20 (200 x 500)	20	180	193.50	2103	Sawn	

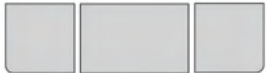
## Steps & Coping

For use as stair treads, wall coping and pool coping. Sold by the piece or by the pallet.

	14 x 40 (350 x 1016)	50	20	65.5	2161	Bullnose	Crème, Calypso Birch
						Natural	Crème, Trestles, Birch, Carmel

## Step Pack

Three piece bullnose pack. 1 center plus 2 end quadrants. Provides a finished step effect. Sold by the pack or by the pallet.

	(1) 14 x 22 (350 x 560) (2) 14 x 14 (350 x 350)	50	10	41.3	1984	Bullnose	Crème Calypso Birch Carmel
---	--	----	----	------	------	----------	-------------------------------------

All measurements and weights are approximate and subject to change without notice.

## STONE CLEANERS AND SEALERS

ORCO supports our natural stone product line with cleaners and sealers designed for this specific stone. United Stonecare cleaners and sealers have a long history of protecting this high-end quality stone in applications throughout the world. These products are unique and certainly not the same as readily available DIY products, which can create more problems – rather than solve them.

For more information, visit [unitedstonecare.com](http://unitedstonecare.com). While on this site, check the box for ORCO and you will see cleaning and sealing recommendations for each type of ORCO Natural Stone. In addition, United Stonecare offers customized support that allows users to upload photos of any problem they may encounter and receive back site specific recommendations direct from United Stonecare experts.



### **Builderase:**

An acidic cleaner. Removes most cement and grout haze, efflorescence, rust stains, mineral deposits, mortar residue and smears. Also used on hard water stains, lime deposits, soap scum and ground in dirt. Always follow manufacturer's instructions.

5 liter bottle



### **Powerase:**

High alkaline cleaner and degreaser. Removes most oil, grease, food stains, general dirt, mud, and light cement contamination – where Builderase cannot be used.

Always follow manufacturer's instructions.

5 liter bottle



### **Biorase:**

Fast acting cleaner for the removal of algae stains. Also treats most organic, colored food stains such as tea, wine, coffee, cola, as well as bird droppings, berries and most tree bark and flower stains. NOT for use on cement, grout, paint, and wood preservative oil stains or mineral contamination. Always follow manufacturer's instructions.

5 liter bottle



### **Patio Seal Porous:**

No sheen impregnating sealer, keeps a natural "dry" stone appearance. Protects from general dirt, food stains, oil stains, and bird droppings. Also, markings from trees, leaves and plants. Helps minimize algae growth. Always follow manufacturer's instructions.

5 liter bottle



### **Patio Seal Porous Plus:**

No sheen impregnating enhancing sealer provides a "damp look" appearance. Protects from general dirt, food stains, oil stains, and bird droppings. Also markings from trees, leaves, and plants. Helps minimize algae growth. Always follow manufacturer's instructions.

5 liter bottle

# WHY CONSIDER ORCO NATURAL STONE?

## Premium Cut Stone

- Exceptionally beautiful colors and veining with a wide variety of texture, edge, and finish options, plus matching steps & coping.
- Precisely cut and calibrated – With a plus or minus 2 mm variance, it's easier to install... including pedestal mounts.
- Sourced from India, our quartzitic sandstone is significantly older and denser than typical sandstones.
- Low water absorption – Less porous than other sandstones, which helps limit organic growth, minimizes delamination, and provides excellent performance in freeze / thaw environments.
- High flexural strength – Documented lab tests prove high flexural capabilities, which are critical in applications like decking, pedestals, etc.

## Special Order

- Wide Variety of Sizes and Thicknesses
- Privacy Screens
- Radius Shapes
- Antique Finish
- Bespoke Furnishings
- Honed Finish

## Installation Guide

For best practices, please refer to the ORCO Natural Stone Installation Guide available at [orco.com](http://orco.com).

## Warranty

ORCO Natural Stone products are lab tested according to ASTM standards for absorption, flexural (modulus of rupture), coefficient of friction, and compressive strength attributes. Test reports are available upon request. The warranty is one year from date of installation. Visit [orco.com](http://orco.com) for complete ORCO Natural Stone warranty terms and conditions.



This logo is your assurance that these products are quarried and processed to the strict standards of the Ethical Trading Initiative, ensuring no child labor, fair wages, and safe working conditions.



### ORCO HARDSCAPES

4545 RUTILE STREET  
RIVERSIDE • CALIFORNIA  
92509

OFFICE: 951.685.8498 • EMAIL: INFO@ORCO.COM

#### ORANGE / LOS ANGELES

11100 BEACH BOULEVARD  
STANTON • CA 90680  
OFFICE: 714.527.2239

#### INLAND EMPIRE

4510 RUTILE STREET  
RIVERSIDE • CA 92509  
OFFICE: 951.685.1521

#### COACHELLA / IMPERIAL

35-240 DILLON ROAD  
INDIO • CA 92201  
OFFICE: 760.347.4000

#### SAN DIEGO

3501 OCEANSIDE BLVD  
OCEANSIDE • CA 92056  
OFFICE: 760.757.1780

[ORCO.COM](http://ORCO.COM)

FOR MORE INSPIRATION, CONNECT WITH US!



**⚠️ WARNING:** This product when cut or ground can expose you to Silica, crystalline (airborne particles of respirable size) which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).